

	Tooling Cost	Cost per casting (Tooling excepted)	Total Cost (Tooling excepted)	Cost per Casting (Tooling included)	Total Cost (Tooling included)
1. Case	800.00	15.00	975.00	27.31	1775.00
2. Cover	450.00	6.00	390.00	12.92	840.00
3. Access Port Door	225.00	1.75	113.75	5.21	338.75
4. Frame Block	500.00	5.50	357.50	13.19	857.50
5. Clapper Arm	225.00	.75	48.75	4.21	273.75
6. Pressure-Roll Holder	200.00	.65	42.25	3.73	242.25
7. Ink-Roll Holder	350.00	1.50	97.50	6.88	447.50
8. Cradle	150.00	.70	45.50	3.01	195.50
9. Bearing Block	150.00	.65	42.25	2.96	192.25
10. Magnet Clamp	150.00	.70	45.50	3.01	195.50
Totals	3200.00		2158.00		5358.00

Note: (1) Tentative quote subject to revision on basis of finish drawings.
(2) Quote basis - 65 units.

	Tooling Cost	Cost per casting (Tooling excepted)	Total Cost (Tooling excepted)	Cost per Casting (Tooling included)	Total Cost (Tooling included)
1. Case	-----Not considered-----				
2. Cover	-----Not considered-----				
3. Access Port Door	-----Not considered-----				
4. Frame Block	325.00	7.00	455.00	12.00	780.00
5. Clapper Arm	285.00	2.75	178.75	7.13	463.75
6. Pressure-Roll Holder	280.00	2.75	178.75	7.06	458.75
7. Ink-Roll Holder	340.00	2.75	178.75	7.98	518.75
8. Cradle	290.00	2.50	162.50	6.96	452.50
9. Bearing Block	240.00	2.25	146.25	5.94	386.25
10. Magnet Clamp	<u>250.00</u>	3.25	<u>211.25</u>	7.10	<u>461.25</u>
Totals	2010.00		1511.25		3521.25

Note:

- (1) Tentative quote subject to revision on basis of finish drawings.
- (2) Quote basis - 65 units.
- (3) This company did not wish to consider the first three items for investment casting.

	Tooling Cost	Cost per casting (Tooling excepted)	Total Cost (Tooling excepted)	Cost per casting (Tooling included)	Total Cost (Tooling included)
1. Case	600.00	12.00	780.00	21.23	1380.00
2. Cover	350.00	4.40	286.00	9.78	636.00
3. Access Port Door	275.00	1.50	97.50	5.73	372.50
4. Frame Block	600.00	4.00	260.00	13.23	860.00
5. Clapper Arm	320.00	.55	35.75	5.47	355.75
6. Pressure-Roll Holder	290.00	.50	32.50	4.96	322.50
7. Ink-Roll Holder	350.00	.80	52.00	6.18	402.00
8. Cradle	220.00	.60	39.00	3.98	259.00
9. Bearing Block	300.00	.45	29.25	5.07	329.25
10. Magnet Clamp	<u>190.00</u>	.65	<u>42.25</u>	3.57	<u>232.25</u>
Totals	3495.00		1654.25		5149.25

Note:

- (1) Tentative quote subject to revision on basis of finish drawings.
- (2) Quote basis - 65 units



	Tooling Cost	Cost per casting (Tooling excepted)	Total Cost (Tooling excepted)	Cost per casting (Tooling included)	Total Cost (Tooling included)
1. Case	200.00	7.00	455.00	10.08	655.00
2. Cover	150.00	2.50	162.50	4.81	312.50
3. Access Port	125.00	1.50	97.50	3.42	222.50
4. Frame Block	175.00	3.25	211.25	5.94	386.25
5. Clapper Arm	100.00	1.00	65.00	2.54	165.00
6. Pressure-Roll Holder	100.00	1.00	65.00	2.54	165.00
7. Ink-Roll Holder	100.00	1.50	97.50	3.04	197.50
8. Cradle	100.00	1.00	65.00	2.54	165.00
9. Bearing Block	100.00	1.00	65.00	2.54	165.00
10. Magnet Clamp	<u>100.00</u>	1.00	<u>65.00</u>	2.54	<u>165.00</u>
Totals	1250.00		1348.75		2598.75

Note:

- (1) Tentative quote subject to revision on basis of finish drawings.
- (2) Quote basis - 65 units
- (3) Tooling cost includes die cost only - pattern cost is not included. (Company official who estimates pattern cost was not available).
- (4) Cost per casting - quoted as minimum cost - considered to be "rough" for the same reason as given above.